

# SAFETY MANUAL

# Model CTX10 Transmitter



This manual addresses the specific requirements and recommendations applicable to the proper installation, operation, and maintenance of all Safety-Certified (SIL-Certified) Model CTX10 Transmitter (CTX10) product versions. For complete information regarding system overview, performance, installation, operation, maintenance and specifications of the CTX10, refer to the instruction manual (95-8789).

## **QUALITY POLICY STATEMENT**

All quality assurance control measures necessary for safety management as specified in IEC 61508 Part 1 have been implemented. The quality management system of Det-Tronics is based on the requirements of EN ISO 9001 and ANSI/ASQC Q9001 through the application of the Carrier Corporation Achieving Competitive Excellence (ACE) program. In addition, the Quality Management System complies with the European ATEX Directive requirements per EN 13980, the International Electrotechnical Commission requirements per OD005/V2, and the supervised testing requirements per ISO 17025.

## **SAFETY MESSAGES**

Procedures and instructions in this section may require special precautions to ensure the safety of personnel performing the operations. Information that raises potential safety issues is indicated by the word "Warning". Always read and understand these safety messages.



The CTX10 is intended for use in hazardous environments that may include explosive levels of flammable gases and vapors. This product must be properly installed, operated and maintained. Improper installation or use could result in an explosion or fire resulting in death or serious injury.

- Do not remove the cover in explosive environments when device power is on and circuits are live.
- Device must be properly installed, and cover must be fully engaged to meet hazardous area explosion-proof/non-incendive requirements.

## **DESIGN**

The CTX10 is a stand alone device that performs all the functions of a gas controller and is classified as Type B smart device according to IEC61508. It provides an isolated 4-wire 4-20 mA output that is representative of the received input 4-20 mA level. The CTX10 contains extensive self-diagnostics and will set the detector current output to a specified failure state.

Safety-Certification of the CTX10 includes:

• the 4-20 mA output

Safety Certification of the CTX10 includes the following non-interfering inputs:

Magnetic switches

## **DIAGNOSTIC RESPONSE TIME**

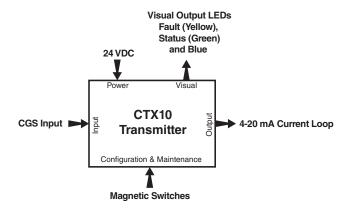
The CTX10 will perform all critical diagnostic functions within 58 minutes, worst case diagnostic detection time.

## **CERTIFICATION**

The CTX10 is certified by *exida®* to IEC61508 for single input use in low demand, SIL 2 Safety Instrumented Systems (SIS).

## **Visual Status Indication**

The CTX10 LEDs can be used to monitor internal status or to modify the factory settings. Refer to the CTX10 instruction manual (95-8789) for guidance on using the CTX10 LEDs.



#### SAFETY-CERTIFIED PRODUCT IDENTIFICATION

Safety Certification of all CTX10 models meeting SIL 2 safety standards is clearly identified on the product label.

#### **INSTALLATION**

#### NOTE

For complete information regarding performance, installation, operation, maintenance, and specifications of CTX10, refer to the instruction manual (95-8789).

No special or additional detector installation requirements exist above and beyond the standard installation practices documented in the CTX10 instruction manual.

The operating temperature range for the CTX10 is -40°C to +75°C for the analog output. Other environmental operating specifications are applicable as published in the specifications section in the CTX10 instruction manual (95-8789).

The CTX10 operating power distribution system should be designed and installed so the terminal voltage does not drop below 18 Vdc when measured at any specific location. The maximum current limit per device must be less than 2 amperes. The external system providing power to the CTX10 must have over-voltage protection that ensures supply voltage does not exceed 30 Vdc.

## **COMMON MISUSE SCENARIOS**

Refer to the Installation and Troubleshooting sections of the instruction manual for detailed information on avoidance and resolution of common misuse scenarios. Applications to avoid include the following:

- Locations where impact or other excessive mechanical stress is likely.
- Locations where the CTX10 transmitter LEDs are not easily viewable or accessible.
- Mounting the CTX10 without properly sealing ALL conduit entries.

#### START-UP AND COMMISSIONING

#### NOTE

All safety functions of the CTX10 are active within 150 seconds of power-up without any user action required.

## **Commissioning Personnel**

The Safety Certified CTX10 Transmitter can be commissioned by any qualified person with knowledge of the detection instruments and configuration devices being used. Refer to the Start-Up and Calibration sections provided in the CTX10 instruction manual.

## Configuration

#### NOTE

Prior to device configuration, all alarm outputs must be bypassed. The device is not safety certified during configuration change activities.

#### NOTE

All configuration changes to the CTX10 must be verified by the user via a Proof test, power cycle and re-check of settings, or other appropriate method.

# OPERATION, MAINTENANCE, INSPECTION AND PROOF TESTING

All normal installation, start-up, and field calibration recommendations as documented in the CTX10 instruction manual (95-8789) are applicable to the Safety Certified CTX10 Transmitter.

Safety-Certified CTX10 Transmitters require additional Proof testing to be performed in all cases.

Personnel performing Proof Test procedures shall be competent to perform the task. All proof test results must be recorded and analyzed. Any corrective actions taken must be documented in the event that an error is found in the safety functionality. The Proof tests must be performed at a frequency as shown in Table 1.



Failure to perform the specified testing and inspection may lower or void the SIL rating for the product or system.

#### **VISUAL FIELD INSPECTION PROOF TEST**

Tools Required: None

Visual inspection of Safety-Certified CTX10 Transmitter and connected devices shall be conducted as needed to confirm that no external blockage of path into the sensing chamber/area exists, eg. debris, trash, snow, mud, external equipment, etc. Corrective action shall include removal of such impediments should they exist. All devices monitored by the CTX10 must be inspected to ensure that they are capable of providing expected performance and protection.

Completion of Visual Field Inspection Proof test must be recorded and documented in the SIS logbook.

## **RESPONSE PROOF TEST**

Tools Required: Compressed Calibration Gas Kit

provided by Det-Tronics, or other

device stimulation method

The Response Proof Test must be performed while the CTX10 and attached device are in NORMAL operation and requires application of sufficient stimulation to put the device into alarm state. The user must then inspect the signal output level to ensure that the signal output is accurately indicative of the applied condition.



Any external alarm equipment, systems or signaling devices that could be automatically initiated by performing this test must be disabled or bypassed before performing this test!

## **Response Proof Test Sequence**

- 1. Inhibit alarm and fault response at the control device.
- 2. Apply stimulation to the attached device that is sufficient to indicate the high alarm mA level.

Table 1—Frequency for Performing Proof Tests

CTX10 Proof Test Name	Commissioning Frequency		
Visual Field Inspection Proof Test	Yes	As needed, depending on level and type of contaminants present	
Response Proof Test	Yes	1 year	

- 3. Verify correct change of state at the 4-20 mA output. Criteria for the 4-20 mA inspection pass of a gas detector is a response signal within ±3% of applied gas concentration (generally, a 50% full scale test concentration is applied).
- 4. Remove the test gas or other stimulation method and ensure that the unit returns to normal operation.
- 5. Induce a fault to the CTX10; suggested fault induction methods are listed below:
  - Lower input supply voltage below 10 Vdc
  - Remove the connected CGS gas sensor
- 6. Verify correct change of state to the 4-20 mA output at the control device.
- 7. Remove the fault induction source and ensure that the unit returns to normal operation.
- 8. Re-activate alarm and fault response at the control device.

If the response test result is not within acceptable limits or fails for any reason, a Full Calibration procedure must be performed and the Proof Test re-performed. The Full Calibration procedure for the CGS gas detector is listed below.

## **Full Calibration**

Tools Required: Compressed Calibration Gas Kit

provided by Det-Tronics

Magnet

Full Calibration shall be conducted when required as documented in the Calibration section of the CTX10 instruction manual. It is permissible to conduct the Full Calibration using the onboard magnetic calibration switch. In all cases, the CTX10 and attached gas sensor should be allowed to warm up for a minimum of one hour before conducting calibration.

Completion of the Response Proof Test must be recorded and documented in the SIS logbook.



## WARNING

Any external alarm equipment, systems or signaling devices that were disabled must be re-activated at the conclusion of proof testing activities.

## **FAULT/FAILURE ACTION PLAN**

In the event of an unsuccessful Response Proof test after a Calibration has been performed, the standard Troubleshooting and Device Repair and Return procedures as listed in the CTX10 instruction manual must be followed. Any failure to successfully complete the Response Proof Test must be recorded and documented in the SIS logbook.

## PRODUCT REPAIR

The CTX10 is not field repairable, and any internal device repairs must be conducted at the factory. No firmware changes are permitted or authorized. All failures detected by the device diagnostics or by the Proof Tests that cannot be resolved through the troubleshooting and maintenance procedures described in the instruction manual must be reported to the manufacturer.

# **OPERATING, ENVIRONMENTAL, AND** PERFORMANCE SPECIFICATIONS

The Safety-Certified CTX10 Transmitter product versions fully comply with, and must be operated in accordance with the functional, environmental, and performance specifications provided in the CTX10 instruction manual. A 24 hour mean time to repair should be assumed for safety availability calculations.

## **SPARE PARTS**

Refer to "Replacement Parts" in the CTX10 instruction manual. Safety Certification is based on a sufficient number of spares to achieve a 24 hour mean time to repair.

#### **CERTIFICATION AND FAILURE RATE DATA**

IEC61508: 2010

Type B Device

Systematic Capability: SIL 2 certified

HFT: 0

Low Demand Mode

PFDavg should be calculated for any safety instrumented function using the CTX10. (Refer to FMEDA report for necessary information, including DU rate.)

Safety Accuracy: <4% error (see

SPECIFICATIONS section of instruction manual for performance details).

Safety Response Time: The CTX10 contributes less

than 2 seconds to the worst case safety response time.

Product Life: 10 years, based on

manufacturer data.

All failure rate data for SIL verification is in the FMEDA report, which is available upon request.

## **ADDITIONAL CERTIFICATIONS**

FM, CSA, ATEX, IECEx, CE.

For complete information regarding performance, installation, operation, maintenance and specifications of the CTX10, refer to the instruction manual (95-8789).

## **TERMS AND DEFINITIONS**

FMEDA Failure Mode Effects and Diagnostics

Analysis

HFT Hardware Fault Tolerance

LFL Lower Flammable Limit

PFD Probability of Failure on Demand

(Probability of Dangerous Failure)

PFDavg Average Probability of Failure on

Demand

SIF Safety Instrumented Function

SIL Safety Integrity Level

SIS Safety Instrumented System

CTX10 Model CTX10 Transmitter

# IEC 61508 Failure Rates in FIT\*

Failure Category	λsd	λ <sub>su**</sub>	λdd	λdu
CTX10 Transmitter (CGS only)	157	347	2650	1208

<sup>\*</sup> FIT = 1 Failure / 109 Hours

<sup>\*\*</sup> It is important to realize that the No Effect failures are no longer included in the Safe Undetected failure category according to IEC 61508, ed2, 2010.







X3301 Multispectrum IR Flame Detector



PointWatch Eclipse® IR Combustible Gas Detector



FlexVu® Universal Display with GT3000 Toxic Gas Detector



Eagle Quantum Premier® Safety System

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